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**LED T-Top Light For Pipe - F38-9600 Series**

**Option 1 - Using Adhesive Tape Provided**

- 1) Select a suitable mounting location on 1" IPS pipe.
- 2) Tape down the supplied drill template and drill the one 3/16" diameter hole. If you are drilling through powder coated pipe, place a piece of masking tape first to prevent chipping the finish. Remove the template.
- 3) Snake wire through pipe to the power source. Attach power leads to the snaked wire. It is recommended to solder all connections with heatshrink tubing.
- 4) Clean surface with alcohol or a non oily solvent.
- 5) Remove the adhesive covering on the tape from the back of the light. Using firm even pressure adhere light to the surface. (Note: adhesive will fully cure within 24 hours) Use a temporary clamp, tape or tie wrap during the 24 hour curing time prior to attaching the aluminum housing.
- 6) Reinstall the aluminum cover and tighten the 2 set screws.

**Option 2 - Screw Mounting**

- 1) Select a suitable mounting location on 1" IPS pipe.
- 2) Tape down the supplied drill template and drill the one 3/16" diameter hole and the two 1/8" mounting holes. If you are drilling through powder coated pipe, place a piece of masking tape first to prevent chipping the finish. Remove the template.
- 3) Remove the aluminum housing by loosening the 2 set screws at each end of the cover.
- 4) Snake wires through pipe to the power source. Attach power leads to the snaked wires. It is recommended to solder all connections with heatshrink tubing.
- 5) Secure the light down with #8 stainless steel flat head screws provided.
- 6) Reinstall the aluminum cover and tighten the 2 set screws.

**Option 3 - Flat Mount Application**

- 1) Select a suitable mounting location (Flat with a smooth surface).
- 2) Tape down the supplied drill template and drill the one 3/16" diameter hole and the two 1/8" mounting holes. If you are drilling through powder coated pipe, place a piece of masking tape first to prevent chipping the finish. Remove the template.
- 3) Remove the aluminum housing by loosening the 2 set screws at each end of the cover.
- 4) Snake wires through pipe to the power source. Attach power leads to the snaked wires. It is recommended to solder all connections with heatshrink tubing.
- 5) Secure the light down with #8 stainless steel flat head screws provided.
- 6) Aluminum housing is not necessary for this application.

