

TACO[®]

M A R I N E

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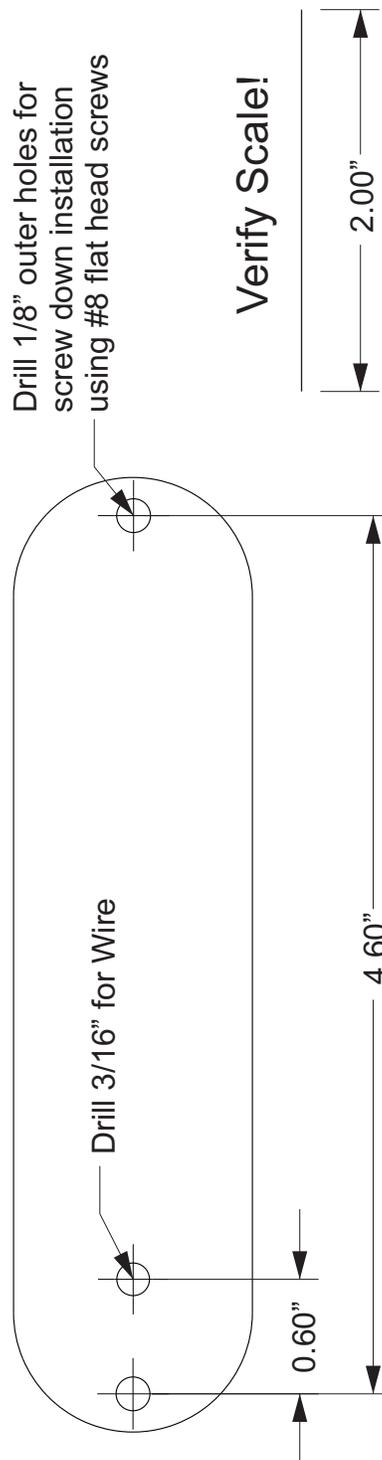
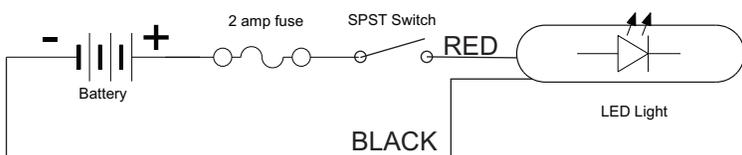
LED Deck Light - F38-8600 Series (Includes aluminum housing)

Option 1 Using adhesive tape provided.

- 1) Select a suitable mounting location on 1" IPS pipe.
- 2) Tape down the supplied drill template and drill the one 3/16" diameter hole. If you are drilling through powder coated place a piece of masking tape first to prevent chipping the finish. Remove the template.
- 3) Snake wire through pipe to the switch. Attach power leads to the snaked wire. It is recommended to solder all connections with heatshrink tubing.
- 4) Clean surface with alcohol or a non oily solvent.
- 5) Remove the adhesive covering from the back of the light. Using firm even pressure adhere light to the surface. (Note: adhesive will fully cure within 24 hours)

Option 2 Screw Mounting.

- 1) Select a suitable mounting location (flat with a smooth surface) with access to the rear or the panel for the wire to pass.
- 2) Use 2 #8 flat head screws (provided).
- 3) Tape down the supplied drill template and drill the one 3/16" diameter hole and the two 1/8" mounting holes. If you are drilling through powder coated place a piece of masking tape first to prevent chipping the finish. Remove the template.
- 4) Remove the aluminum housing by loosening the 2 set screws at each end of the cover.
- 5) Snake wire through pipe to the switch. Attach power leads to the snaked wire. It is recommended to solder all connections with heatshrink tubing.
- 6) Pass the wire through the 3/16" hole and secure the light down with #8 flat head screws.
- 7) Reinstall the aluminum cover and tighten the 2 set screws.



Note: Please print at 100% for accurate sizing. Slight scaling may still occur. Therefore, before drilling, it is recommended that all template dimensions are measured for accuracy.