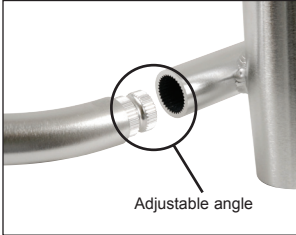


# INSTRUCTIONS



## Adjustable Transom Rod Rack F31-3503BSA; F31-3504BSA

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### Assembly:

1. On a flat surface assemble mounting pads and rod holder assembly so that pads are flush to mounting service. (Figure 1)



Figure 1

2. Position entire assembly against transom ensuring the splines are fully inserted into the rod rack assembly. Mark holes on transom through holes in mounting pads.

3. Set assembly aside. Drill  $\frac{1}{4}$ " holes through marked holes in transom avoiding fuel lines, electrical harnesses, etc., during the process. (Figure 2)



Figure 2

**IMPORTANT-There must be ample space to attach nuts and washers to back of bolts.**

4. Use 3M 5200 sealant or equivalent (not included) to coat bolts. Install one pad & spline assembly and fasten with nuts and bolts to transom. (Figure 3)



Figure 3

**IMPORTANT-Position rod rack assembly at desired angle over spline when mounting.**

5. Insert other spline mount into unattached side of rod rack assembly ensuring pad is flush to the transom. Coat bolts with sealer and fasten securely. (Figure 4)

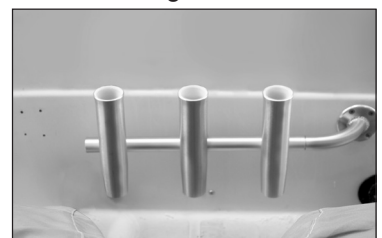


Figure 4