

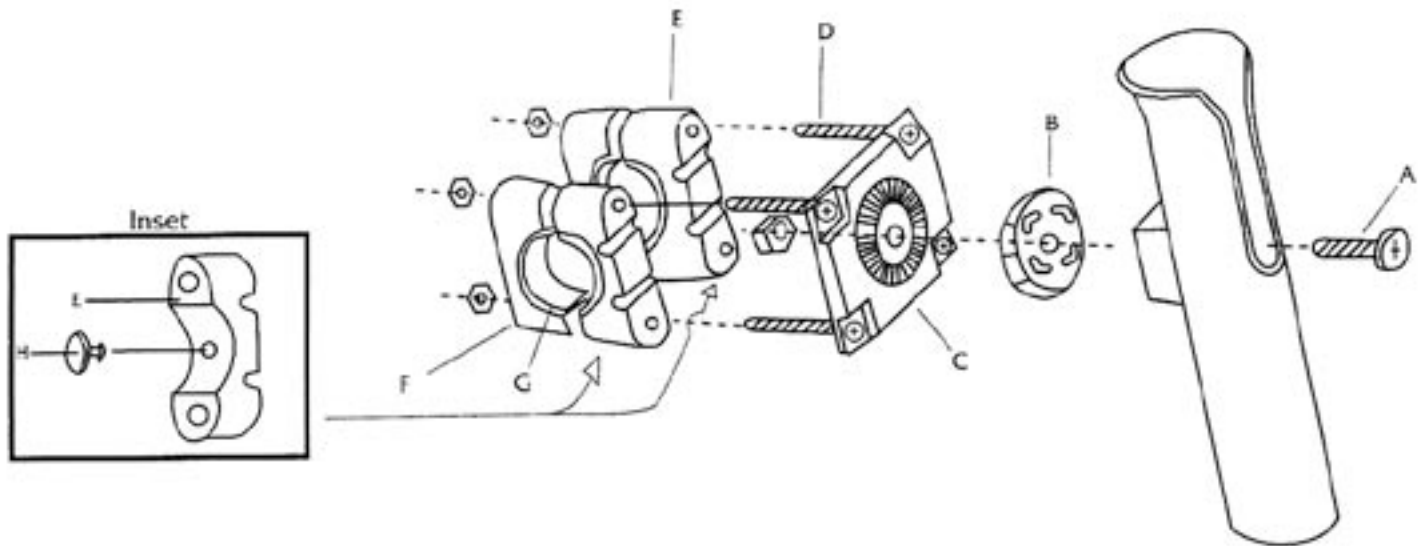


Instructions for Rail Mounted Rod Holders

P04-041

Parts List

<u>Reference Letter</u>	<u>Description</u>	<u>Quantity</u>
A	1/4 x 20 x 1-1/2 18-8 S.S. Truss Head M/S w/Nut	1 each
B	Master Disc	1
C	Master Plate	1
D	10-24 x 1-3/4" S.S. Truss Head Screw w/lock nuts	4 each
E	Rail Clamps (Tops)	2
F	Rail Clamps (Bottoms)	2
G	Reducing Inserts	4
H	Rubber Rail Grippers	2



ASSEMBLY INSTRUCTIONS

Although assembly is simple and quite obvious as shown in this schematic, there are a few steps that will save you time and insure proper installation. All you need to assemble and adjust the rod holder is a standard (#2) Phillips screwdriver.

1. Insert the 4 1-3/4" M/S (D) into the Master Plate (C).
2. Install the remaining bolt (A) through the rod holder, Master Disc (B) and into the Master Plate (C).
3. Before installing the rail clamps (E & F), insert a Rail Gripper (H) in each top rail clamp (E). See inset above. Use reducing inserts (G) for P04-041 (1" down to 7/8"). NOTE: Always use a Rail Gripper (H) in each top clamp regardless of whether or not an insert (G) is used.
4. Install clamps (E & F) on rail with 4 bolts and nuts (D). Tighten securely in the desired position.
5. Firmly tighten down bolt (A) once you have positioned the rod holders.