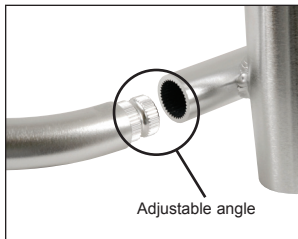


# ASSEMBLY GUIDE

## Adjustable Transom Rod Rack

F31-3502BSA; F31-3503BSA; F31-3504BSA



### Assembly:

1. On a flat surface assemble mounting pads and rod holder assembly so that pads are flush to mounting service. (Figure 1)
2. Position entire assembly against transom ensuring the splines are fully inserted into the rod rack assembly. Mark holes on transom through holes in mounting pads. (Figure 2)  
*IMPORTANT-There must be ample space to attach nuts and washers to back of bolts.*
3. Set assembly aside. Drill  $\frac{1}{4}$ " holes through marked holes in transom avoiding fuel lines, electrical harnesses, etc., during the process. (Figure 2)  
*IMPORTANT-Position rod rack assembly at desired angle over spline when mounting.*
4. Use 3M 5200 sealant or equivalent (not included) to coat bolts. Install one pad & spline assembly and fasten with nuts & bolts to transom. (Figure 3)  
*IMPORTANT-Position rod rack assembly at desired angle over spline when mounting.*
5. Insert other spline mount into unattached side of rod rack assembly ensuring pad is flush to the transom. Coat bolts with sealer and fasten securely. (Figure 4)



Figure 1



Figure 2



Figure 3

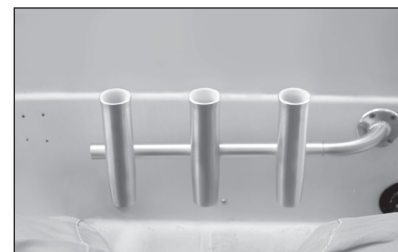


Figure 4